

# Production times



LASERMELTING



MILLING

Y

**3D-PRINTING** 



SERVICE

W W W . C A D D E N T . E U

## Production times / Data delivery

	Deadline			
<b>LaserMelting</b> CoCr / titanium / gold <sup>4</sup>	Mo Th.	Fr.	Sa. 1	Shipment <sup>2</sup>
Crown / bridge / etc.	6 p.m.	4 p.m.	11 a.m.	next working day
Crown / bridge / etc. Degudent / Sirona / Etkon format	5 p.m.	3 p.m.	11 a.m.	next working day
Partial framework / tertiary structure File acceptance depends on production capacity. Please note: once reached, the delivery time will be longer.	1 p.m.	1 p.m.	11 a.m.	next working day
Band rings / arms (orthodontics) (grinded, not grinded)	6 p.m.	4 p.m.	11 a.m.	next working day
Band rings / arms (orthodontics) (finished and polished)	6 p.m.	4 p.m.	11 a.m.	next working day
Connecting element / appliance / frame / lingual bow / TPA / retainer File acceptance depends on production capacity. Please note: once reached, the delivery time will be longer.	1 p.m.	1 p.m.	11 a.m.	next working day
Services	Shipment <sup>2</sup>			
Standby <sup>3</sup>	plus 1 working day			
OneDay <sup>3</sup>	same working day			
Express Service <sup>3</sup> LaserMelting (partial framework / tertiary structure)	next working day			

 <sup>&</sup>lt;sup>1</sup> Only correct STL files will be produced, as there is no telephone customer service.
<sup>2</sup> Standard delivery time; except peak / rush hours. In this case a later delivery may occur.
<sup>3</sup> Please refer to the service overview of the product to find out whether the respective service is available as an option.

<sup>&</sup>lt;sup>4</sup> No production on Saturdays.

# Production times / Data delivery

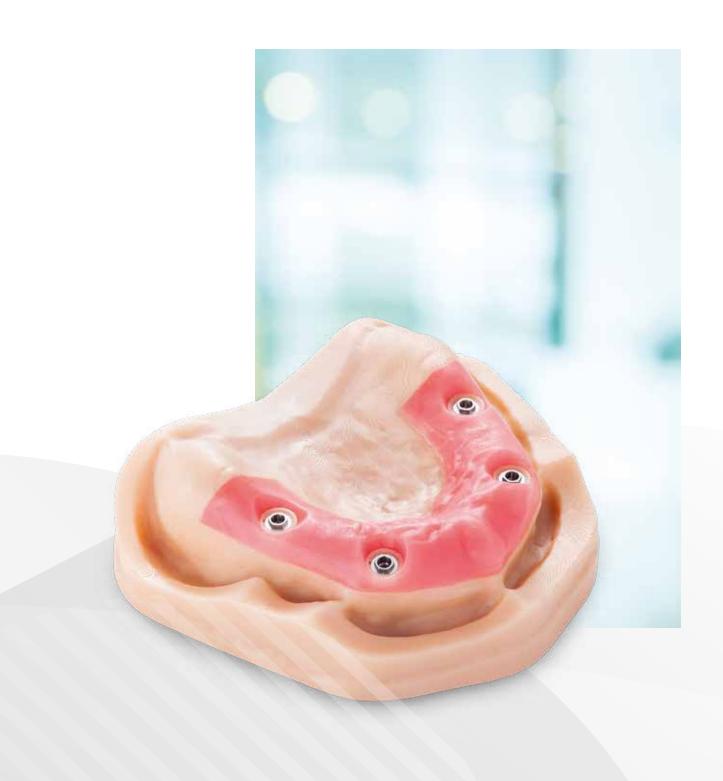
<b>Milling</b> CoCr / titanium	Deadline			
	Mo Th.	Fr.	Sa. 1	Shipment <sup>2</sup>
Crown / bridge / etc. up to 5 units	4 p.m.	2 p.m.	11 a.m.	next working day
Crown / bridge / etc. from 6 units and in peak hours	4 p.m.	2 p.m.		second working day
Custom abutments / implant-supported works	2 p.m.	2 p.m.	-	next working day
<b>Milling</b> Zirconia	Deadline			Ohimment?
	Mo Th.	Fr.	Sa. 1	Shipment <sup>2</sup>
Crown / bridge / etc. up to 5 units	4 p.m.	2 p.m.	11 a.m.	next working day
Crown / bridge / etc. from 6 units and in peak hours	4 p.m.	2 p.m.	11 a.m.	second working day
Zirconia custom shaded	4 p.m.	2 p.m.	-	second working day
Milling	Deadline			Obierre ent 2
Glass / hybrid ceramics	Mo Th.	Fr.	Sa. 1	Shipment <sup>2</sup>
Crown / bridge / etc.	4 p.m.	2 p.m.	11 a.m.	next working day
Milling	Deadline			
Plastics / wax	Mo Th.	Fr.	Sa. 1	Shipment <sup>2</sup>
Crown / bridge / etc.	4 p.m.	2 p.m.	11 a.m.	next working day
Partial framework PEEK	4 p.m.	3 p.m.	11 a.m.	second working day
Splint	4 p.m.	2 p.m.	11 a.m.	second working day
Services	Shipment <sup>2</sup>			
Standby <sup>3</sup>	plus 1 working day			
OneDay <sup>3</sup>	same working day			
Express Service <sup>3</sup> milling technology	next working day			

 <sup>&</sup>lt;sup>1</sup> Only correct STL files will be produced, as there is no telephone customer service.
<sup>2</sup> Standard delivery time; except peak / rush hours. In this case a later delivery may occur.
<sup>3</sup> Please refer to the service overview of the product to find out whether the respective service is available as an option.

### Production times / Data delivery

		Deadline		
3D-printing	Mo Th.	Fr.	Sa. 1	Shipment <sup>2</sup>
Model / impression tray	2 p.m.	2 p.m.	-	next working day
Implant model	2 p.m.	2 p.m.	-	next working day
<b>3D-printing</b> Casting 3D		Deadline		
	Mo Th.	Fr.	Sa. 1	Shipment <sup>2</sup>
Crown / bridge / etc.	2 p.m.	2 p.m.	-	next working day
Partial framework (RPD) / tertiary structure	2 p.m.	2 p.m.	-	next working day
Services		Shipment <sup>2</sup>		
Standby <sup>3</sup>		plus 1 working day		
Express Service <sup>3</sup> 3D-printing		next working day		

 <sup>&</sup>lt;sup>1</sup> Only correct STL files will be produced, as there is no telephone customer service.
<sup>2</sup> Standard delivery time; except peak / rush hours. In this case a later delivery may occur.
<sup>3</sup> Please refer to the service overview of the product to find out whether the respective service is available as an option.



## Production times model delivery<sup>1</sup>

LaserMelting / Milling / 3D-Printing	Shipment <sup>2</sup>
Crown / bridge / etc. up to 5 units	on the 2nd - 3rd working day
Crown / bridge / etc. from 6 units	on the 3rd – 4th working day
Custom abutments	on the 3rd working day
Partial framework (RPD) / tertiary structure File acceptance depends on production capacity. Please note: once reached, the delivery time will be longer.	on the 3rd working day
Band rings / arms (orthodontics) / retainer	on the 2nd - 3rd working day
Connecting element / appliance / frame / Lingual bow / TPA / retainer File acceptance depends on production capacity. Please note: once reached, the delivery time will be longer.	on the 2nd - 3rd working day
Splint	on the 2nd - 3rd working day



Would you like deadline security? Notify us your work by telephone and you will receive a fixed shipment date.

 <sup>&</sup>lt;sup>1</sup> If the model arrives as scheduled, Monday to Friday by 10:00 a.m.
<sup>2</sup> Standard delivery time; except peak / rush hours. In this case a later delivery may occur.

#### Production times intraoral and model scan delivery $^{1}$

LaserMelting	Shipment <sup>2</sup>
Crown / bridge / etc.	on the 2nd working day
Provisional abutment	on the 2nd working day
Partial framework (RPD) / tertiary structure File acceptance depends on production capacity. Please note: once reached, the delivery time will be longer.	on the 3rd working day
Band rings / arms / splint (orthodontics)	on the 2nd working day
Connecting element / appliance / frame / Lingual bow / TPA / retainer File acceptance depends on production capacity. Please note: once reached, the delivery time will be longer.	on the 3rd working day
Milling	Shipment <sup>2</sup>
Crown / bridge / etc. up to 5 units	on the 2nd working day
Crown / bridge / etc. from 6 units and at peak times	on the 3rd working day
Custom abutments	on the 2nd working day
Zirconia custom shaded	on the 3rd working day
Partial framework (RPD)	on the 3rd working day
Splint	on the 3rd working day
3D-printing	Shipment <sup>2</sup>
Model / impression tray	on the 2nd working day
Implant model	on the 3rd working day
Implant model (supply different as CADdent abutment library)	on the 5th working day
<b>3D-printing</b> Casting 3D	Shipment <sup>2</sup>
Crown / bridge / etc.	on the 2nd working day
Partial framework (RPD) / tertiary structure	on the 2nd working day

<sup>&</sup>lt;sup>1</sup> If the model arrives as scheduled, Monday to Friday by 10:00 a.m. Only correct STL files will be produced, as there is no

 <sup>&</sup>lt;sup>2</sup> Standard delivery time; except peak / rush hours. In this case a later delivery may occur.

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#### from technician to technician

W W W . C A D D E N T . E U