

EN Not for use in the United States

# Instructions for use

## CADtools Opaque

Dental zirconium dioxide (3Y-TZP)


This medical device must only be sold for processing by trained specialists, milling laboratories or milling centres that are authorised to process dental prostheses.


### Instruction

Please read these instructions for use carefully and in full before using the device, and always observe the information contained within. Improper use of the device or failure to observe the information provided may impair the quality of the dental prosthesis and reduce its lifetime.

The device must always be used in compliance with these instructions for use, and must only be used for the specific purpose for which it was developed. pritidenta® GmbH accepts no liability for consequential damages or damage to health that arise from the use or incorrect use of this device. By using the pritidenta® GmbH device, you are assuming responsibility as its owner and user. You hereby agree to hold pritidenta® GmbH harmless for any damage to health or any treatment measures connected to the use of a pritidenta® GmbH device. Please store these instructions for use in a secure location for the entire lifetime of the device so that they can be accessed for informational purposes. You should also inform yourself of the current version on a regular basis by checking the website [www.pritidenta.com/IFU](http://www.pritidenta.com/IFU). Pass the obtained information on to any future owners, downstream processors or users of this device or any articles that are produced based on this device.

Please note the various risks associated with the use of the device:

 **Warning** indicates a hazard situation that can lead to serious damage to health if not avoided.

 **Caution** indicates a hazard situation that could lead to minor or moderate damage to health or damage to property if not avoided.

### **Device characteristics CADtools Opaque**

Disc, diameter: 98,5 mm, available with ledge

Shades: OP 0, OP 1, OP 2, OP 3, OP 4

Heights: 14, 16, 18, 20, 25 mm

### **Classification in accordance with DIN EN ISO 6872:2019**

Dental ceramic, type II, Class 5

### **Intended purpose**

**CADtools Opaque** are pre-sintered milling blanks made of zirconium dioxide for use in CNC milling machines for the manufacture of crowns, bridges, inlays, onlays, veneers and abutments\* for dental prostheses.

\* Abutments must only be manufactured using CADtools Opaque if the implant manufacturer has recommended the use of zirconium oxide abutments.

### **Patient target group**

Patients with damaged, unaesthetic, dysfunctional tooth areas or missing teeth;

Crowns, bridges, inlays, onlays, veneers and abutments for dental prostheses made from

**CADtools Opaque** can in principle be used for all patients receiving dental treatment, with no restrictions regarding sex or age.

### **General information**

Check the delivery immediately after receipt in order to verify:

- Completeness
- Intactness of the packaging and the device

### **⚠ Warning**

**The device must not be used if it has any tears, cracks, breakages or colour irregularities. If damage is detected, the blank must no longer be used for the manufacture of a dental prosthesis. The processing of a cracked, broken, damaged or discoloured device can lead to a flawed restoration with a risk of injury to the patient.**

If you notice a fault with the device, please contact your dealer or the manufacturer. If particular problems occur that are not dealt with in sufficient detail in these instructions for use, please inform the manufacturer.

### Storage conditions

**CADtools Opaque** blanks should be stored in their original packaging.

Make sure that:

- The blanks are stored in a dry location.
- The storage temperature is between 5 °C and 50 °C.
- They are not exposed to heavy vibrations.

### Caution

**Do not store in a humid environment. Humidity may damage the device. Do not store the device near any sources of contamination, as these could contaminate the device.**

### Material characteristics

The following specifications apply for **CADtools Opaque** blanks once hard-sintering has been performed:

#### Material properties

Flexural strength:  $\geq 1.150$  MPa

CTE:  $10 \cdot 10^{-6} \cdot K^{-1}$

#### Chemical composition: CADtools Opaque

Zirconium dioxide ( $ZrO_2$  /  $HfO_2$ ): 94,1 - 94,65 %

Yttrium oxide ( $Y_2O_3$ ): 4,65 - 5,95 %

Aluminium oxide ( $Al_2O_3$ ):  $< 0,4$  %

Other oxides:  $< 0,7$  %

The share of individual components that make up the total component quantity may vary within the ranges specified above; the total component quantity does not however exceed 100 % in each individual blank.

### Processing

Because **CADtools Opaque** are produced from a sensitive, high-performance material, it is recommended that it be handled with care. Avoid handling with wet hands. These devices must only be used by trained technicians. The safety instructions in these instructions for use must be observed. The users bear full responsibility for the use of the devices. The manufacturer has no influence on the processing of the device, and therefore accepts no liability for flawed results.

## Design

The following parameters must be taken into account when designing the systems:

		Crowns	Maryland bridges	Bridges
Minimum framework thickness	Anterior	0.4 mm	0.4 mm	0.6 mm
	Posterior	0.6 mm	0.6 mm	0.6 mm
Connectors	Anterior	-	6 mm <sup>2</sup>	6 mm <sup>2</sup>
	Posterior	-	9 mm <sup>2</sup>	9 mm <sup>2</sup>
Frame design	Anatomical tooth shapes (supporting veneering ceramic); fully anatomical			

**Cantilever bridges:** never wider than the width of a pre-molar; connector at least 9 mm<sup>2</sup>; crown wall thickness on abutment tooth next to cantilever unit at least 0.6 mm.

## Milling

CNC milling machines, suitable tools and processing parameters are required for processing the blanks. It is highly recommended not to use any cooling agent during the milling process, as this can cause the material to become discoloured and / or to lose transparency. Once processing is complete, the device must be examined for discolouration, tears and cracks. Only use milling systems that are recommended for the processing of zirconium dioxide by their manufacturers. Milling systems must be properly calibrated in order to achieve optimal results. No two systems are the same, which can lead to unwanted results if the minimum material thickness is not complied with. Because the material contracts during the sintering process, it is crucial to take into account the applicable shrinkage factor when milling, in order to guarantee the precise fit of the restoration. Each blank is marked with the specific shrinkage factor to be applied.



### Warning

**Milling and grinding dust or dust generated by manual adjustments performed during presintering can irritate the eyes, the mucosae and the skin, and can damage the lungs. Processing must therefore only be carried out using a properly functioning dust extraction device, protective goggles and an approved dust mask.**

## Sintering

All restorations produced using **CADtools Opaque** must go through a sintering cycle prior to final processing. The sintering process must only be performed in high-temperature furnaces that have been approved for this purpose. The sintering procedure specified by pridenta® must be used. Please also observe the information provided by the furnace manufacturer. All standard programmable furnaces for dental laboratories can be used. As the output of sintering furnaces varies, it is highly recommended that users calibrate the furnaces on a regular basis in order to guarantee that the recommended cycle is performed correctly. Follow the recommended manufacturer instructions when calibrating the furnaces.

### **Warning**

**Sintering furnaces must be installed in a well-ventilated, non-flammable area. Do not open the furnace or remove the sintered restoration until the furnace has cooled down to a sufficiently low temperature. This guarantees the safe handling of the device and prevents the risk of burns.**

### **Recommended sintering programme**

Temperature increasing from room temperature to 900 °C at a rate of 20 °C / min, hold time of 2 hours at sintering temperature, cooling to room temperature at a rate of 10 °C / min. Depending on the furnace being used, cooling occurs naturally from a temperature of approx. 600 °C.

### **Fast sintering (optional)**

Fast sintering can be performed under the following conditions: Crowns and bridges with up to three units. Temperature increasing from room temperature to 900 °C at a rate of 20 °C / min, hold time: 30 minutes, cooling to room temperature at a rate of 40 °C / min.

### **Warning**

**Always comply with the aforementioned sintering cycles and always use a lid, as otherwise the material may be weakened and may break.**

It is strongly recommended not to use any colouring liquids, as this can have a negative effect on the translucency and shade. If restorations have been dyed using colouring liquids, it is recommended that the furnace be cleaned by performing a sintering cycle with zirconium dioxide powder before sintering the CADtools Opaque in the same furnace.

### **Caution**

**In order to avoid unwanted discolourations when sintering pre-dyed zirconium dioxide, it is strongly recommended to use a spacer (made from zirconium dioxide) of at least 1 mm in height between the lid and the sintering tray so that air is able to circulate.**

The sintered device must be examined for discolouration, tears and cracks once processing is complete.

### Corrections

Any corrections that need to be made to the hard-sintered restorations must be carried out using water-cooled diamond grinders or grinding and polishing tools that are suitable for use on hard-sintered zirconium oxide. This prevents material damage caused by local overheating as well as excessive force on the surface of the restoration. Never use milling tools, as this will damage the surface of the restoration.

#### Basic rules for handling sintered materials:

- Always process at low pressures.
- Only use diamond grinders that are in a good condition.
- The device should be produced with no sharp edges so as not to injure patients.
- Interdental connectors must not be processed.
- To prepare the restoration for fitting, the inside surfaces should be cleaned and then sand-blasted in accordance with the following parameters: Blasting pressure 1 bar, blasting particle size  $\leq 50 \mu\text{m}$ , blasting nozzle distance approx. 10 mm.
- The restoration should be polished prior to clinical use in order to reduce the amount of abrasion on the antagonists.

### Veneering ceramics

All veneering ceramics that are recommended for zirconium dioxide ceramics may be used.

### Fixing

**CADtools Opaque** restorations can be cemented in place either conventionally, using zinc phosphate or glass ionomer cements, or alternatively using adhesives and self-adhesive luting composites. It must be ensured that there is sufficient surface retention and a minimum stump height of 3 mm.

#### Warning

**The final restoration must not be used if it has any tears, cracks, breakages or colour irregularities. Damaged devices must not be used on the patient. Using a damaged device risks injury to the patient's oral cavity and risks the device or individual parts of the device being inhaled by the patient.**

### Side effects and risks

Treatments involving a dental restoration pose the general risk of iatrogenic damage to the dental hard tissue, the pulp and/or the oral soft tissue. The use of luting systems and treatment involving a dental restoration pose the general risk of post-operative hypersensitivity.

Possible complications and risks during dental treatment are breakage, chipping, detachment, roughness of the occlusal surface, gaps, overcontouring, marginal discrepancy (marginal gap), secondary caries, inflammation or other endodontic or periodontal problems.

### Contraindications

 **Warning** The restoration must not be used:

- for the manufacture of implants
- on patients with parafunctional habits
- on patients with a known intolerance to individual components
- with inadequate preparation
- if there is insufficient space in the patient's mouth
- on patients with inadequate oral hygiene
- for a provisional fitting

### Disposal

Leftover materials must be disposed of in accordance with official and local regulations.

### Reporting obligation

Serious incidents (i.e. the death or temporary or permanent serious deterioration of a patient's, user's or other person's state of health or a serious public health threat) that occur or that could have occurred in connection with CADtools Opaque must be reported by the user or patient to pritidenta® GmbH and to the responsible authority of the member state in which the user/patient resides.

### Technical customer service

For technical customer service, please contact the manufacturer.














**Manufacturer**

prிடெந்தா® GmbH **CE** 0483  
 Meisenweg 37  
 70771 Leinfelden-Echterdingen / Germany  
 Telephone +49 (0) 711 320 656-0  
 Fax +49 (0) 711 320 656 99  
 eMail info@prிடெந்தா.com

**Global business partner**

CADtools® GmbH  
 Max-Josef-Metzger-Str. 6  
 86157 Augsburg / Germany  
 Telephone +49 (0) 821 455252-0  
 eMail augsburg@cadtools.eu

**Explanation of symbols**

 Manufacturer	 Use-by-date	 Keep dry	 Catalogue number
 Temperature limit	 Incisal/occlusal	 Caution	 Batch code
 Medical device	 Only available on prescription in the United States	 Consult instructions for use	
 CE mark	 ID number for the notified body		